

View Online at <https://aerobasegroup.com/nsn/5306-01-642-2009>

Thread Class:

2a stud thread

Thread Direction:

Right-hand stud thread

Thread Length:

0.297 inches and 0.0327 inches stud thread

Shoulder Diameter:

Between 0.185 inches and 0.189 inches

Shoulder Length:

Between 0.145 inches and 0.175 inches

Overall Length:

Between 0.844 inches and 0.904 inches

Distance From Shoulder Portion To Nut End:

Between 0.547 inches and 0.577 inches

Thready Qty Per Inch (tpi):

18 stud thread

Product Name:

Stud, stake locked

Special Features:

Nut end thread: unf-3a; stud end thread: unc-2a; nut end thread dia: 0.1900-32; stud end thread dia: 0.3125-18; material stake: 302 cress per astm-a-58 (chemistry only)

Material:

Stainless steel

Material Specification:

Ams5731 or ams 5737 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Astm-a-380 assn standard single treatment response

Thread Series Designator:

Unc stud thread

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0