

View Online at <https://aerobasegroup.com/nsn/5306-01-643-1856>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.438 inches

Fastener Length:

Between 0.548 inches and 0.578 inches

Head Style:

Hexagon

Head Height:

Between 0.156 inches and 0.171 inches

Width Between Flats:

Between 0.492 inches and 0.502 inches

Locking Feature:

Patch threads

Grip Diameter:

Between 0.3110 inches and 0.3120 inches

Thread Diameter:

0.3125 inches

Grip Length:

Between 0.115 inches and 0.135 inches

Thread Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

160000 pounds per square inch

Surface Finish:

32.0 microinches threads

Material:

Steel comp 4140 or steel comp 4340 or steel comp 8740 fastener

Material Specification:

Ams6349 or 6382 national standard 1st material response or ams6415 or 6484 national standard 2nd material response or ams6322 national standard 3rd material response fastener

Surface Treatment:

Cadmium fastener

Surface Treatment Specification:

Ams-qq-p-416, type ii, class 2 national standard single treatment response fastener

Thread Series Designator:

Unjf

Specification Data:

80205-nas6203 through 6220 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-dtl-18240 spec.