

View Online at <https://aerobasegroup.com/nsn/5306-01-645-7183>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.375 inches and 0.405 inches

**Fastener Length:**

1.452 inches

**Head Style:**

Double hexagon extended washer

**Head Height:**

0.196 inches

**Width Between Flats:**

Between 0.243 inches and 0.251 inches

**Extended Washer Diameter:**

Between 0.340 inches and 0.350 inches

**Extended Washer Thickness:**

0.064 inches

**Hole Diameter:**

Between 0.034 inches and 0.042 inches

**Grip Diameter:**

0.188 inches

**Thread Diameter:**

0.190 inches

**Grip Length:**

0.438 inches

**Hole Quantity:**

4

**Hole Type:**

Drilled

**Nonstandard Thread Pitch Diameter:**

+0.1674 to 0.1697 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

220000 pounds per square inch

**Hole Configuration Style:**

Double hexagon longitudinal hole

**Product Name:**

B1-b aircraft

**Material:**

Steel comp xm-13

**Material Specification:**

Ams5629 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0