

View Online at <https://aerobasegroup.com/nsn/5306-01-653-6063>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

1.60 inches

Fastener Length:

Between 4.110 inches and 4.140 inches

Head Style:

Bevel-conical

Head Diameter:

Between 2.115 inches and 2.125 inches

Head Height:

1.250 inches

Internal Drive Style:

Hexagon

Thread Diameter:

1.25 inches

Width Across Flats:

Between 1.001 inches and 1.005 inches

Thready Qty Per Inch (tpi):

12

Material:

Steel comp 4140 and steel comp 4340 and steel comp 8740

Material Specification:

Sae-ams6382 national std/spec 1st material response and sae-ams6415 or sae-ams6484 national std/spec 2nd material response and sae-ams6325 or sae-ams6327 national std/spec 3rd material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Sae-ams-qq-p-416 national std/spec single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas-20020 national std/spec

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0