

View Online at <https://aerobasegroup.com/nsn/5306-01-653-6063>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

1.60 inches

**Fastener Length:**

Between 4.110 inches and 4.140 inches

**Head Style:**

Bevel-conical

**Head Diameter:**

Between 2.115 inches and 2.125 inches

**Head Height:**

1.250 inches

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

1.25 inches

**Width Across Flats:**

Between 1.001 inches and 1.005 inches

**Thready Qty Per Inch (tpi):**

12

**Material:**

Steel comp 4140 and steel comp 4340 and steel comp 8740

**Material Specification:**

Sae-ams6382 national std/spec 1st material response and sae-ams6415 or sae-ams6484 national std/spec 2nd material response and sae-ams6325 or sae-ams6327 national std/spec 3rd material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Sae-ams-qq-p-416 national std/spec single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas-20020 national std/spec

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0