

View Online at <https://aerobasegroup.com/nsn/5307-00-406-8137>

Thread Class:

3a stud thread

Thread Direction:

Right-hand stud thread

Thread Length:

0.625 inches stud thread

Shoulder Length:

Between 0.615 inches and 0.635 inches

Thready Qty Per Inch (tpi):

28 stud thread

Hardness Rating:

Between 42.0 rockwell c and 46.0 rockwell c

Thread Size:

0.250 inches stud thread

Surface Finish:

63.0 microinches top of head

Material:

Steel comp 601

Material Specification:

Ams6304 assn standard single material response

Surface Treatment:

Nickel and chromate

Surface Treatment Specification:

Ams 2416 assn standard single treatment response

Style Designator:

Shouldered

Thread Series Designator:

Unjf stud thread

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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