Shouldered And Stepped Stud - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5307-00-515-8488

Thread Class:
3a nut thread
Thread Pitch Diameters:
+0.4592/+0.4607 inches stud thread
Thread Direction:
Right-hand stud thread
Thread Length:
0.710 inches nut thread
Shoulder Diameter:
Between 0.456 inches and 0.460 inches
Shoulder Length:
Between 0.050 inches and 0.070 inches
Overall Length:
2.160 inches
Nut End Shank Length:
0.370 inches
Thready Qty Per Inch (tpi):
20 nut thread
Hardness Rating:
Between 34.0 rockwell c and 40.0 rockwell c
Thread Size:
0.500 inches stud thread
Stud End Shank Length:
0.040 inches
Stud End Shank Diameter:
Between 0.368 inches and 0.385 inches
Nut End Shank Diameter:
0.390 inches
Material:
Steel comp 8740
Material Specification:
Ams6322 assn standard single material response
Surface Treatment:
Cadmium
Style Designator:
Shouldered and stepped
Thread Series Designator:
Uns stud thread
Shelf Life:
N/a
Unit Of Measure:

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## NSN 5307-00-515-8488

Shouldered And Stepped Stud - Page 2 of 2

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Demilitarization:

No

Fiig:

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