NSN 5307-00-680-6855

Shouldered And Stepped Stud - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5307-00-680-6855

Thread Class:
1a nut thread

Thread Pitch Diameters:
+0.4052/+0.4067 inches stud thread

Thread Direction:
Right-hand stud thread

Thread Length:

0.565 inches stud thread

Shoulder Diameter:

Between 0.548 inches and 0.552 inches

Shoulder Length:

Between 0.093 inches and 0.095 inches

Overall Length:

Between 1.615 inches and 1.635 inches

Nut End Shank Length:

Between 0.278 inches and 0.298 inches

Thready Qty Per Inch (tpi):

24 nut thread

Hardness Rating:

30.0 rockwell c

Thread Size:

0.438 inches stud thread

Stud End Shank Length:

0.400 inches

Stud End Shank Diameter:

Between 0.305 inches and 0.315 inches

Nut End Shank Diameter:

Between 0.325 inches and 0.335 inches

Material:

Iron alloy 660

Material Specification:

Ams 5735 assn standard single material response

Surface Treatment:

Passivate

Style Designator:

Shouldered and stepped

Thread Series Designator:

Uns stud thread

Shelf Life:

N/a

Unit Of Measure:

--

NSN 5307-00-680-6855

Shouldered And Stepped Stud - Page 2 of 2



Demilitarization:

No

Fiig:

A051a0