

View Online at <https://aerobasegroup.com/nsn/5307-00-680-6856>

Thread Class:

1a nut thread

Thread Pitch Diameters:

+0.4082/+0.4097 inches stud thread

Thread Direction:

Right-hand stud thread

Thread Length:

0.563 inches nut thread

Shoulder Diameter:

Between 0.548 inches and 0.552 inches

Shoulder Length:

Between 0.093 inches and 0.095 inches

Overall Length:

Between 1.615 inches and 1.635 inches

Nut End Shank Length:

Between 0.278 inches and 0.298 inches

Thready Qty Per Inch (tpi):

24 nut thread

Hardness Rating:

Between 30.0 rockwell c and 34.0 rockwell c

Thread Size:

0.438 inches stud thread

Stud End Shank Length:

0.126 inches

Stud End Shank Diameter:

Between 0.305 inches and 0.315 inches

Nut End Shank Diameter:

Between 0.325 inches and 0.335 inches

Material:

Iron alloy 660

Material Specification:

Ams 5735 assn standard single material response

Surface Treatment:

Passivate

Style Designator:

Shouldered and stepped

Thread Series Designator:

Uns stud thread

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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