

View Online at <https://aerobasegroup.com/nsn/5307-00-823-4925>

Thread Class:

3a nut thread

Thread Pitch Diameters:

+0.2188/+0.2203 inches stud thread

Thread Direction:

Right-hand stud thread

Thread Length:

0.428 inches nut thread and 0.448 inches nut thread

Shank Diameter:

Between 0.164 inches and 0.174 inches

Overall Length:

Between 0.926 inches and 0.948 inches

Distance From Cotter Pin Hole Centerline To Nut End:

0.100 inches first hole and 0.120 inches first hole

Cotter Pin Hole Diameter:

0.065 inches first hole and 0.072 inches first hole

End Application:

Spec item

Thready Qty Per Inch (tpi):

32 nut thread

Hardness Rating:

Between 26.0 rockwell c and 32.0 rockwell c

Thread Size:

0.250 inches stud thread

Surface Finish:

63.0 microinches shank

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams 2400 assn standard single treatment response

Style Designator:

Stepped

Thread Series Designator:

Uns stud thread

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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