

View Online at <https://aerobasegroup.com/nsn/5307-01-128-2967>

**Thread Class:**

3a nut thread

**Thread Pitch Diameters:**

+0.4067/+0.4084 inches stud thread

**Thread Direction:**

Right-hand stud thread

**Thread Length:**

0.590 inches nut thread and 0.703 inches nut thread

**Locking Feature:**

Ring, lock serrated

**Overall Length:**

Between 1.878 inches and 1.948 inches

**Distance From Serrated Portion To Nut End:**

Between 1.173 inches and 1.203 inches

**Distance From Serrated Portion To Stud End:**

Between 0.705 inches and 0.745 inches

**Distance From Serrated Portion To End Of Stud Thread:**

Between 0.161 inches and 0.191 inches

**Serration Quantity:**

20

**Thready Qty Per Inch (tpi):**

24 nut thread

**Hardness Rating:**

277.0 rockwell b

**Thread Size:**

0.438 inches stud thread

**Surface Finish:**

63.0 microinches shank

**Serration Included Angle:**

Between 101.0 degrees and 104.0 degrees

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5734 assn standard single material response

**Style Designator:**

Locked in

**Thread Series Designator:**

Uns stud thread

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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