## NSN 5307-01-129-0262

Welding Stud - Page 1 of 2

Thread Class: 2a nut thread



View Online at https://aerobasegroup.com/nsn/5307-01-129-0262

Thread Direction:
Right-hand nut thread
Thread Length:
0.082 inches nut thread
Shoulder Diameter:
1.380 inches
Shoulder Length:
0.250 inches
Unthreaded End Diameter:
0.868 inches
Unthreaded End Length:
1.250 inches
Length Excluding Fluxed Welding Tip:
3.850 inches
Features Provided:
Casehardened
Thready Qty Per Inch (tpi):
20 nut thread
Hardness Rating:
Between 30.0 rockwell c and 35.0 rockwell c
Thread Size:
0.500 inches nut thread
Surface Finish:
125.0 microinches
Special Features:
2.250 in. Taper per foot on dia. On nut end, starts o.220 in. From shouldfr and ends 1.470 in. From shoulder
Material:
Steel comp 4130 or steel comp 8630
Material Specification:
Q-s-624 federal specification 13th material response
Style Designator:
Welding
Test Data Document:
19207-cpr103899 drawing (this is the basic governing drawing, such as a contractor drawing, original equipment manufacturer drawing,
etc.; excludes any specification, standard or other document that may be referenced in a basic governing drawing)
Thread Series Designator:
Unf nut thread
Shelf Life:
N/a
Unit Of Measure:

## NSN 5307-01-129-0262

Welding Stud - Page 2 of 2



Demilitarization:

No

Fiig:

A051a0