

View Online at <https://aerobasegroup.com/nsn/5307-01-167-9842>

Thread Class:

3a stud thread

Thread Direction:

Right-hand stud thread

Thread Length:

0.460 inches stud thread and 0.531 inches stud thread

Shoulder Length:

Between 0.320 inches and 0.340 inches

Overall Length:

1.861 inches

Nut End Shank Length:

Between 0.367 inches and 0.438 inches

Distance Across Flats:

Between 0.430 inches and 0.439 inches

Thready Qty Per Inch (tpi):

28 stud thread

Thread Size:

0.250 inches stud thread

Surface Finish:

63.0 microinches shoulder bearing surface

Nut End Shank Diameter:

Between 0.246 inches and 0.249 inches

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Style Designator:

Shouldered

Thread Series Designator:

Unf stud thread

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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