

View Online at <https://aerobasegroup.com/nsn/5307-01-184-6024>

Thread Class:

3a stud thread

Thread Direction:

Right-hand stud thread

Thread Length:

0.325 inches stud thread

Shoulder Diameter:

Between 0.357 inches and 0.377 inches

Shoulder Length:

Between 0.064 inches and 0.074 inches

Overall Length:

Between 0.939 inches and 0.999 inches

Nut End Shank Length:

Between 0.183 inches and 0.193 inches

Thready Qty Per Inch (tpi):

32 stud thread

Thread Size:

0.190 inches stud thread

Stud End Shank Length:

Between 0.057 inches and 0.067 inches

Stud End Shank Diameter:

Between 0.1885 inches and 0.1895 inches

Nut End Shank Diameter:

Between 0.1885 inches and 0.1895 inches

Special Features:

Hex point drive in nut end 0.104 inch min 0.119 inch maximum dia

Material:

Steel

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 cl 2 federal specification single treatment response

Style Designator:

Shouldered

Thread Series Designator:

Unjf stud thread

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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