

View Online at <https://aerobasegroup.com/nsn/5307-01-445-4198>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Overall Length:**

Between 5.630 inches and 5.870 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Criticality Code Justification:**

Zzzy

**Material:**

Steel comp 630

**Material Specification:**

Astm a564 assn standard single material response

**Surface Treatment:**

Passivate

**Special Test Features:**

Special quality control testing

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Test Data Document:**

81349-mil-p-23199 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Thread Series Designator:**

Unf

**Departure From Cited Document:**

As modified by material

**Reference Number Differentiating Characteristics:**

As differentiated by material which must conform to ships parts control center special quality control provisions

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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