

View Online at <https://aerobasegroup.com/nsn/5307-01-484-1254>

**Thread Class:**

2a stud thread

**Thread Direction:**

Right-hand stud thread

**Thread Length:**

1.145 inches stud thread

**Head Diameter:**

Between 0.241 inches and 0.271 inches

**Head Length:**

0.105 inches

**Locking Feature:**

Self-clinching head

**Overall Length:**

Between 1.235 inches and 1.265 inches

**End Application:**

On486/usm 636

**Thready Qty Per Inch (tpi):**

24 stud thread

**Thread Size:**

0.190 inches stud thread

**Material:**

Stainless steel

**Material Specification:**

Astm a493 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Astm a380 assn standard single treatment response

**Style Designator:**

Flush head

**Thread Series Designator:**

Unc stud thread

**Specification Data:**

81349-mil-s-63540/1a government specification

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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