

View Online at <https://aerobasegroup.com/nsn/5307-01-486-1337>

**Thread Class:**

3a stud thread

**Thread Direction:**

Right-hand

**Thread Length:**

0.525 inches nut thread

**Locking Feature:**

Key inserts

**Overall Length:**

0.860 inches

**Distance From Serrated Portion To Nut End:**

Between 0.595 inches and 0.655 inches

**Distance From Serrated Portion To Stud End:**

Between 0.220 inches and 0.250 inches

**Distance From Serrated Portion To End Of Stud Thread:**

0.100 inches

**End Application:**

F-119 engine

**Furnished Items And Quantity:**

2 self-broaching locking kees

**Thready Qty Per Inch (tpi):**

24 nut thread

**Thread Size:**

0.437 inches stud thread

**Product Name:**

Keensert stud

**Material:**

Nickel alloy 718

**Material Specification:**

Ams5662 assn standard single material response

**Style Designator:**

Locked in

**Thread Series Designator:**

Unjf stud thread

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

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