

View Online at <https://aerobasegroup.com/nsn/5310-00-003-6542>

**Hole Diameter:**

Between 0.470 inches and 0.480 inches

**Outside Diameter:**

Between 0.703 inches and 0.735 inches

**External Prebent Key Length:**

Between 0.045 inches and 0.055 inches

**External Prebent Key Width:**

Between 0.105 inches and 0.115 inches

**Internal Straight Key Width:**

Between 0.059 inches and 0.065 inches

**Distance From Centerline To Top Of Internal Key:**

Between 0.193 inches and 0.205 inches

**Distance From Centerline To Inside Of Prebent Key:**

Between 0.351 inches and 0.367 inches

**Overall Distance Including Keys:**

Between 0.738 inches and 0.764 inches

**Material Thickness:**

0.038 inches

**Hardness Rating:**

Between 33.0 rockwell c and 37.0 rockwell c

**Product Name:**

Navy special project

**Special Features:**

Internal key located 135 degrees from external key

**Material:**

Steel comp 4130

**Material Specification:**

Mil-s-18729 military specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Mil-c-8837, type2, class1 military specification single treatment response

**Style Designator:**

Key

**Test Data Document:**

81349-mil-i-6868 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A022b0

**Mil-std (military Standard):**

Mil-s-18729 spec.