

View Online at <https://aerobasegroup.com/nsn/5310-00-003-6542>

Hole Diameter:

Between 0.470 inches and 0.480 inches

Outside Diameter:

Between 0.703 inches and 0.735 inches

External Prebent Key Length:

Between 0.045 inches and 0.055 inches

External Prebent Key Width:

Between 0.105 inches and 0.115 inches

Internal Straight Key Width:

Between 0.059 inches and 0.065 inches

Distance From Centerline To Top Of Internal Key:

Between 0.193 inches and 0.205 inches

Distance From Centerline To Inside Of Prebent Key:

Between 0.351 inches and 0.367 inches

Overall Distance Including Keys:

Between 0.738 inches and 0.764 inches

Material Thickness:

0.038 inches

Hardness Rating:

Between 33.0 rockwell c and 37.0 rockwell c

Product Name:

Navy special project

Special Features:

Internal key located 135 degrees from external key

Material:

Steel comp 4130

Material Specification:

Mil-s-18729 military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Mil-c-8837, type2, class1 military specification single treatment response

Style Designator:

Key

Test Data Document:

81349-mil-i-6868 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A022b0

Mil-std (military Standard):

Mil-s-18729 spec.