

View Online at <https://aerobasegroup.com/nsn/5310-00-013-1182>

**Hole Diameter:**

Between 0.168 inches and 0.178 inches

**Outside Diameter:**

0.280 inches

**Material Thickness:**

Between 0.031 inches and 0.037 inches

**Hardness Rating:**

Between 45.0 rockwell c and 53.0 rockwell c

**Material:**

Steel comp 1060 or steel comp 1080

**Material Specification:**

66, uns g10600 through uns g10800 federal standard all material responses

**Surface Treatment:**

Cadmium and chromate or zinc and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 3 federal specification 1st treatment response or qq-z-325, type 2, class 3 federal specification 2nd treatment response

**Style Designator:**

Split helical-right hand

**Specification Data:**

81348-ff-w-84 government specification and 96906-ms35337/canceled/ government standard and 24617-131182 manufacturers standard

**Departure From Cited Document:**

Ff-w-84, paragraph 3.3.1 cadmium plating or paragraph 3.3.2 zinc coating

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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