

View Online at <https://aerobasegroup.com/nsn/5310-00-013-1182>

Hole Diameter:

Between 0.168 inches and 0.178 inches

Outside Diameter:

0.280 inches

Material Thickness:

Between 0.031 inches and 0.037 inches

Hardness Rating:

Between 45.0 rockwell c and 53.0 rockwell c

Material:

Steel comp 1060 or steel comp 1080

Material Specification:

66, uns g10600 through uns g10800 federal standard all material responses

Surface Treatment:

Cadmium and chromate or zinc and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 3 federal specification 1st treatment response or qq-z-325, type 2, class 3 federal specification 2nd treatment response

Style Designator:

Split helical-right hand

Specification Data:

81348-ff-w-84 government specification and 96906-ms35337/canceled/ government standard and 24617-131182 manufacturers standard

Departure From Cited Document:

Ff-w-84, paragraph 3.3.1 cadmium plating or paragraph 3.3.2 zinc coating

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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