

View Online at <https://aerobasegroup.com/nsn/5310-00-109-9002>

**Hole Diameter:**

Between 0.250 inches and 0.252 inches

**Outside Diameter:**

Between 0.690 inches and 0.720 inches

**Internal Straight Key Width:**

Between 0.045 inches and 0.055 inches

**Distance From Centerline To Top Of Internal Key:**

Between 0.075 inches and 0.085 inches

**Internal Key Quantity:**

1

**Material Thickness:**

Between 0.052 inches and 0.072 inches

**Surface Finish:**

90.0 microinches all surfaces

**Heat Treatment:**

As fabricated

**Material:**

Steel

**Material Specification:**

Mil-s-18729 military specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416 federal specification single treatment response

**Style Designator:**

Key

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A022b0

**Mil-std (military Standard):**

Mil-s-18729 spec.