

View Online at <https://aerobasegroup.com/nsn/5310-00-186-1071>

Hole Diameter:

Between 2.791 inches and 2.816 inches

Outside Diameter:

Between 3.312 inches and 3.342 inches

Internal Prebent Key Length:

Between 0.188 inches and 0.250 inches

External Prebent Key Width:

Between 0.204 inches and 0.234 inches

Internal Prebent Key Width:

Between 0.250 inches and 0.290 inches

Overall Distance Including Keys:

3.828 inches

External Key Quantity:

19

Material Thickness:

Between 0.058 inches and 0.068 inches

Hardness Rating:

Between 50.0 rockwell b and 81.0 rockwell b

Material:

Steel comp 1010 or steel comp 1012 or steel comp 1015 or steel comp 1016 or steel comp 1017 or steel comp 1018 or steel comp 1019

Material Specification:

Sae assn standard all material responses

Surface Treatment:

Cadmium and chromate or zinc and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 3 federal specification 1st treatment response or astm b633, type 2, class 3 assn standard 2nd treatment response

Style Designator:

Key

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A022b0