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**Hole Diameter:**

Between 1.500 inches and 1.515 inches

**Outside Diameter:**

Between 2.000 inches and 2.030 inches

**Internal Prebent Key Length:**

0.060 inches

**External Prebent Key Width:**

0.156 inches

**Internal Prebent Key Width:**

Between 0.110 inches and 0.120 inches

**Overall Distance Including Keys:**

Between 2.370 inches and 2.400 inches

**External Key Quantity:**

15

**Material Thickness:**

0.025 inches

**Product Name:**

Navy special project

**Material:**

Steel comp 302 or steel comp 303 or steel comp 304

**Material Specification:**

Fed standard 66 federal standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Mil-std-171, finish 5.1.2 military standard single treatment response

**Style Designator:**

Key

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A022b0

**Mil-std (military Standard):**

Mil-std-171 spec.