

View Online at <https://aerobasegroup.com/nsn/5310-00-332-6672>

**Hole Diameter:**

Between 0.200 inches and 0.210 inches

**Outside Diameter:**

0.468 inches

**External Prebent Key Length:**

Between 0.083 inches and 0.103 inches

**External Tapered Key Width:**

0.375 inches

**External Prebent Key Width:**

Between 0.083 inches and 0.103 inches

**Distance From Centerline To Inside Of Prebent Key:**

Between 0.271 inches and 0.291 inches

**Material Thickness:**

Between 0.012 inches and 0.015 inches

**Angle Between External Keys:**

60.0 degrees

**External Prebent Key Angle:**

45.0 degrees

**Surface Finish:**

100.0 microinches all surfaces

**Material:**

Steel comp 410 or steel comp 302

**Material Specification:**

Ams 5504 assn standard 1st material response or ams 5516 assn standard 2nd material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Es-091, fscm 06848 mfr ref single treatment response

**Style Designator:**

90 degree locking key

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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