

View Online at <https://aerobasegroup.com/nsn/5310-00-332-6672>

Hole Diameter:

Between 0.200 inches and 0.210 inches

Outside Diameter:

0.468 inches

External Prebent Key Length:

Between 0.083 inches and 0.103 inches

External Tapered Key Width:

0.375 inches

External Prebent Key Width:

Between 0.083 inches and 0.103 inches

Distance From Centerline To Inside Of Prebent Key:

Between 0.271 inches and 0.291 inches

Material Thickness:

Between 0.012 inches and 0.015 inches

Angle Between External Keys:

60.0 degrees

External Prebent Key Angle:

45.0 degrees

Surface Finish:

100.0 microinches all surfaces

Material:

Steel comp 410 or steel comp 302

Material Specification:

Ams 5504 assn standard 1st material response or ams 5516 assn standard 2nd material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Es-091, fscm 06848 mfr ref single treatment response

Style Designator:

90 degree locking key

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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