

View Online at <https://aerobasegroup.com/nsn/5310-00-450-4209>

**Hole Diameter:**

Between 3.540 inches and 3.550 inches

**Outside Diameter:**

Between 3.985 inches and 3.995 inches

**External Straight Key Width:**

Between 0.150 inches and 0.170 inches

**Internal Straight Key Width:**

Between 0.350 inches and 0.360 inches

**Distance From Centerline To Top Of Internal Key:**

Between 1.615 inches and 1.620 inches

**Overall Distance Including Keys:**

Between 4.345 inches and 4.355 inches

**External Key Quantity:**

4

**Internal Key Quantity:**

2

**Material Thickness:**

Between 0.046 inches and 0.054 inches

**Hardness Rating:**

Between 32.0 rockwell c and 36.0 rockwell c

**Surface Finish:**

63.0 microinches top

**Product Name:**

Navy special project

**Color:**

Black

**Material:**

Steel comp 4130

**Material Specification:**

Ams 6350 assn standard single material response

**Surface Treatment:**

Oxide film

**Surface Treatment Specification:**

Ams 2485 assn standard single treatment response

**Style Designator:**

Key

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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