

View Online at <https://aerobasegroup.com/nsn/5310-00-515-7812>

Thread Class:

2b

Thread Direction:

Left-hand

Counterbore Diameter:

0.678 inches nut and 0.698 inches nut

Nut Style:

Hexagon

Nut Height:

Between 0.280 inches and 0.360 inches

Width Across Flats:

1.000 inches

Thread Series:

Uns

Thready Qty Per Inch (tpi):

18

Thread Size:

0.688 inches

Countersink Angle:

109.5 degrees nut and 110.5 degrees nut

Bearing Surface Type:

Chamfered or washer faced

Bearing Surface Finish:

250.0 microinches

Material:

Steel comp 4130

Material Specification:

Aisi assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 1 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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