

View Online at <https://aerobasegroup.com/nsn/5310-00-618-2002>

**Hole Diameter:**

Between 0.409 inches and 0.415 inches

**Outside Diameter:**

Between 0.530 inches and 0.540 inches

**Internal Straight Key Width:**

Between 0.047 inches and 0.053 inches

**Distance From Centerline To Top Of Internal Key:**

Between 0.168 inches and 0.183 inches

**Internal Key Quantity:**

1

**Material Thickness:**

Between 0.028 inches and 0.032 inches

**Surface Finish:**

63.0 microinches top

**Heat Treatment:**

O-annealed, recrystallized

**Material:**

Steel

**Material Specification:**

Ams5516 assn standard single material response

**Surface Treatment:**

Oxide film

**Style Designator:**

Key

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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