

View Online at <https://aerobasegroup.com/nsn/5310-00-618-2002>

Hole Diameter:

Between 0.409 inches and 0.415 inches

Outside Diameter:

Between 0.530 inches and 0.540 inches

Internal Straight Key Width:

Between 0.047 inches and 0.053 inches

Distance From Centerline To Top Of Internal Key:

Between 0.168 inches and 0.183 inches

Internal Key Quantity:

1

Material Thickness:

Between 0.028 inches and 0.032 inches

Surface Finish:

63.0 microinches top

Heat Treatment:

O-annealed, recrystallized

Material:

Steel

Material Specification:

Ams5516 assn standard single material response

Surface Treatment:

Oxide film

Style Designator:

Key

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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