

View Online at <https://aerobasegroup.com/nsn/5310-00-625-3891>

**Hole Diameter:**

Between 3.167 inches and 3.187 inches

**Outside Diameter:**

Between 3.690 inches and 3.710 inches

**External Straight Key Width:**

Between 0.150 inches and 0.170 inches

**Internal Straight Key Width:**

Between 0.290 inches and 0.300 inches

**Distance From Centerline To Top Of Internal Key:**

Between 1.428 inches and 1.448 inches

**Overall Distance Including Keys:**

Between 3.858 inches and 3.878 inches

**External Key Quantity:**

4

**Internal Key Quantity:**

2

**Material Thickness:**

Between 0.046 inches and 0.054 inches

**Hardness Rating:**

Between 32.0 rockwell c and 36.0 rockwell c

**Surface Finish:**

63.0 microinches top

**Special Features:**

Internal keys 180 degrees apart offset 13 degrees 3 min 52 sec from center line of external keys

**Material:**

Steel comp 4130

**Material Specification:**

Mil-s-18729 military specification single material response

**Surface Treatment:**

Phosphate

**Surface Treatment Specification:**

Mil-p-16232, type z, class a military specification single treatment response

**Style Designator:**

Key

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A022b0

**Mil-std (military Standard):**

Mil-s-18729 spec.