

View Online at <https://aerobasegroup.com/nsn/5310-00-625-3891>

Hole Diameter:

Between 3.167 inches and 3.187 inches

Outside Diameter:

Between 3.690 inches and 3.710 inches

External Straight Key Width:

Between 0.150 inches and 0.170 inches

Internal Straight Key Width:

Between 0.290 inches and 0.300 inches

Distance From Centerline To Top Of Internal Key:

Between 1.428 inches and 1.448 inches

Overall Distance Including Keys:

Between 3.858 inches and 3.878 inches

External Key Quantity:

4

Internal Key Quantity:

2

Material Thickness:

Between 0.046 inches and 0.054 inches

Hardness Rating:

Between 32.0 rockwell c and 36.0 rockwell c

Surface Finish:

63.0 microinches top

Special Features:

Internal keys 180 degrees apart offset 13 degrees 3 min 52 sec from center line of external keys

Material:

Steel comp 4130

Material Specification:

Mil-s-18729 military specification single material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

Mil-p-16232, type z, class a military specification single treatment response

Style Designator:

Key

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A022b0

Mil-std (military Standard):

Mil-s-18729 spec.