

View Online at <https://aerobasegroup.com/nsn/5310-00-625-3894>

Hole Diameter:

Between 9.843 inches and 9.863 inches

Outside Diameter:

Between 10.450 inches and 10.470 inches

External Straight Key Width:

Between 0.270 inches and 0.290 inches

Internal Straight Key Width:

Between 0.480 inches and 0.490 inches

Distance From Centerline To Top Of Internal Key:

Between 4.766 inches and 4.786 inches

Overall Distance Including Keys:

Between 10.760 inches and 10.780 inches

External Key Quantity:

4

Internal Key Quantity:

2

Material Thickness:

Between 0.046 inches and 0.054 inches

Hardness Rating:

Between 32.0 rockwell c and 36.0 rockwell c

Surface Finish:

63.0 microinches top

Special Features:

Internal keys 180 degrees apart offset 7 degrees 38 min 30 sec from center line of external keys

Material:

Steel comp 4130

Material Specification:

Mil-n-18729 military specification single material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

Mil-p-16232, type 3, class 4a military specification single treatment response

Style Designator:

Key

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A022b0

Mil-std (military Standard):

Mil-n-18729 spec.