

View Online at <https://aerobasegroup.com/nsn/5310-00-639-2596>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Drive Point Depth:**

0.094 inches

**Nut Style:**

Round

**Nut Diameter:**

Between 2.360 inches and 2.380 inches

**Nut Thickness:**

Between 0.302 inches and 0.322 inches

**Drive Point Width:**

Between 0.240 inches and 0.260 inches

**Drive Point Quantity:**

8

**Drilled Hole Diameter:**

0.067 inches

**Hole Type And Quantity:**

8 drilled

**Thread Series:**

Unef

**Thready Qty Per Inch (tpi):**

18

**Hardness Rating:**

Between 26.0 rockwell c and 32.0 rockwell c

**Thread Size:**

1.625 inches

**Hole Configuration Style:**

Configuration f

**Countersink Angle:**

88.0 degrees nut and 92.0 degrees nut

**Material:**

Steel comp 4140

**Material Specification:**

Ams 6381 assn standard single material response or ms 6382 assn standard single material response

**Surface Treatment:**

Phosphate

**Surface Treatment Specification:**

Ams 2481 assn standard single treatment response

**Departure From Cited Document:**

As modified by drilled holes

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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