

View Online at <https://aerobasegroup.com/nsn/5310-00-639-2596>

Thread Class:

3b

Thread Direction:

Right-hand

Drive Point Depth:

0.094 inches

Nut Style:

Round

Nut Diameter:

Between 2.360 inches and 2.380 inches

Nut Thickness:

Between 0.302 inches and 0.322 inches

Drive Point Width:

Between 0.240 inches and 0.260 inches

Drive Point Quantity:

8

Drilled Hole Diameter:

0.067 inches

Hole Type And Quantity:

8 drilled

Thread Series:

Unef

Thready Qty Per Inch (tpi):

18

Hardness Rating:

Between 26.0 rockwell c and 32.0 rockwell c

Thread Size:

1.625 inches

Hole Configuration Style:

Configuration f

Countersink Angle:

88.0 degrees nut and 92.0 degrees nut

Material:

Steel comp 4140

Material Specification:

Ams 6381 assn standard single material response or ms 6382 assn standard single material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

Ams 2481 assn standard single treatment response

Departure From Cited Document:

As modified by drilled holes

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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