

View Online at <https://aerobasegroup.com/nsn/5310-00-639-3797>

**Hole Diameter:**

Between 0.208 inches and 0.214 inches

**Outside Diameter:**

Between 0.386 inches and 0.396 inches

**Internal Prebent Key Length:**

0.109 inches

**External Prebent Key Width:**

0.125 inches

**Internal Prebent Key Width:**

Between 0.073 inches and 0.083 inches

**Overall Distance Including Keys:**

0.625 inches

**External Key Quantity:**

7

**Material Thickness:**

Between 0.015 inches and 0.018 inches

**Surface Finish:**

100.0 microinches all surfaces

**Heat Treatment:**

As fabricated

**Material:**

Steel comp 302

**Material Specification:**

Ams 5515 assn standard single material response

**Style Designator:**

Key

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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