

View Online at <https://aerobasegroup.com/nsn/5310-00-639-3920>

Hole Diameter:

Between 0.145 inches and 0.155 inches

Outside Diameter:

Between 0.271 inches and 0.291 inches

External Prebent Key Length:

Between 0.099 inches and 0.119 inches

External Tapered Key Width:

Between 0.240 inches and 0.260 inches

External Prebent Key Width:

Between 0.084 inches and 0.104 inches

Distance From Centerline To Inside Of Prebent Key:

Between 0.161 inches and 0.181 inches

Overall Distance Including Keys:

0.503 inches

Split Key Length:

Between 0.131 inches and 0.151 inches

External Key Quantity:

3

Material Thickness:

Between 0.017 inches and 0.025 inches

Angle Between External Keys:

60.0 degrees

Surface Finish:

100.0 microinches all surfaces

Material:

Steel comp 410 or steel comp 302

Material Specification:

Ams 5504 assn standard 1st material response or ams 5516 assn standard 2nd material response

Surface Treatment:

Oxide film

Style Designator:

Key

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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