

View Online at <https://aerobasegroup.com/nsn/5310-00-682-5444>

**Hole Diameter:**

Between 1.583 inches and 1.603 inches

**Outside Diameter:**

Between 2.000 inches and 2.030 inches

**Internal Prebent Key Length:**

Between 0.094 inches and 0.125 inches

**External Prebent Key Width:**

Between 0.204 inches and 0.234 inches

**Internal Prebent Key Width:**

Between 0.250 inches and 0.290 inches

**Overall Distance Including Keys:**

2.469 inches

**External Key Quantity:**

15

**Material Thickness:**

Between 0.053 inches and 0.063 inches

**End Application:**

W/s: support equipment, c-17a aircraft; aircraft, b-2 bomber (atb); armored combat earthmover (m9); whidbey island class lsd; oliver perry class ffg; arleigh burke class ddg; aircraft, stratolifter c-135; gun, 5-in./54 cal, mk-42 & 45; mk 28, 5-inch 38 caliber twin gun mount; fire pumps

**Material:**

Steel comp 1010 or steel comp 1035

**Material Specification:**

Sae assn standard all material responses

**Surface Treatment:**

Cadmium and chromate or zinc and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 3 federal specification 1st treatment response or astm b633, type 2, class 3 assn standard 2nd treatment response

**Style Designator:**

Key

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A022b0