

View Online at <https://aerobasegroup.com/nsn/5310-00-682-5444>

Hole Diameter:

Between 1.583 inches and 1.603 inches

Outside Diameter:

Between 2.000 inches and 2.030 inches

Internal Prebent Key Length:

Between 0.094 inches and 0.125 inches

External Prebent Key Width:

Between 0.204 inches and 0.234 inches

Internal Prebent Key Width:

Between 0.250 inches and 0.290 inches

Overall Distance Including Keys:

2.469 inches

External Key Quantity:

15

Material Thickness:

Between 0.053 inches and 0.063 inches

End Application:

W/s: support equipment, c-17a aircraft; aircraft, b-2 bomber (atb); armored combat earthmover (m9); whidbey island class lsd; oliver perry class ffg; arleigh burke class ddg; aircraft, stratolifter c-135; gun, 5-in./54 cal, mk-42 & 45; mk 28, 5-inch 38 caliber twin gun mount; fire pumps

Material:

Steel comp 1010 or steel comp 1035

Material Specification:

Sae assn standard all material responses

Surface Treatment:

Cadmium and chromate or zinc and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 3 federal specification 1st treatment response or astm b633, type 2, class 3 assn standard 2nd treatment response

Style Designator:

Key

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A022b0