

View Online at <https://aerobasegroup.com/nsn/5310-00-685-3132>

Thread Class:

2b

Thread Direction:

Right-hand

Pilot Diameter:

Between 0.197 inches and 0.201 inches

Pilot Length:

Between 0.058 inches and 0.068 inches

Counterbore Diameter:

0.140 inches and 0.155 inches nut

Nut Style:

Clinch

Nut Height:

Between 0.125 inches and 0.140 inches

Nut Counterbore Depth:

0.014 inches and 0.024 inches nut

Width Across Flats:

Between 0.234 inches and 0.266 inches

Thread Series:

Unc

Thready Qty Per Inch (tpi):

32

Thread Size:

0.138 inches

Countersink Angle:

55.0 degrees and 65.0 degrees nut

Product Name:

Navy special project

Material:

Steel comp 303

Material Specification:

Qq-s-763, cond a federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

580-0025-00, collins radio co mfr ref single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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