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**Hole Diameter:**

Between 0.315 inches and 0.325 inches

**Outside Diameter:**

0.560 inches

**Internal Straight Key Width:**

Between 0.070 inches and 0.080 inches

**Distance From Centerline To Top Of Internal Key:**

Between 0.120 inches and 0.125 inches

**Internal Key Quantity:**

1

**Material Thickness:**

0.060 inches

**Surface Finish:**

32.0 microinches top

**Heat Treatment:**

Normalized

**Material:**

Steel

**Material Specification:**

Mil-s-18728, cond n military specification single material response

**Style Designator:**

Key

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A022b0

**Mil-std (military Standard):**

Mil-s-18728 spec.