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Hole Diameter:

Between 0.315 inches and 0.325 inches

Outside Diameter:

0.560 inches

Internal Straight Key Width:

Between 0.070 inches and 0.080 inches

Distance From Centerline To Top Of Internal Key:

Between 0.120 inches and 0.125 inches

Internal Key Quantity:

1

Material Thickness:

0.060 inches

Surface Finish:

32.0 microinches top

Heat Treatment:

Normalized

Material:

Steel

Material Specification:

Mil-s-18728, cond n military specification single material response

Style Designator:

Key

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A022b0

Mil-std (military Standard):

Mil-s-18728 spec.