

View Online at <https://aerobasegroup.com/nsn/5310-00-825-6216>

Hole Diameter:

Between 1.200 inches and 1.220 inches

Outside Diameter:

Between 1.380 inches and 1.400 inches

External Straight Key Width:

Between 0.110 inches and 0.130 inches

Internal Straight Key Width:

Between 0.160 inches and 0.170 inches

Distance From Centerline To Top Of Internal Key:

Between 0.530 inches and 0.535 inches

Overall Distance Including Keys:

Between 1.540 inches and 1.560 inches

External Key Quantity:

3

Internal Key Quantity:

2

Material Thickness:

Between 0.046 inches and 0.054 inches

Hardness Rating:

Between 32.0 rockwell c and 36.0 rockwell c

Surface Finish:

63.0 microinches all surfaces

Special Features:

Washer bent to an height of 0.076 in. Min, 0.104 in. Max

Heat Treatment:

Normalized and tempered

Material:

Steel comp 4130

Material Specification:

Ams6350 assn standard single material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

+16-te5cl1 99207 mfr ref single treatment response

Style Designator:

Key

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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