

View Online at <https://aerobasegroup.com/nsn/5310-00-825-6216>

**Hole Diameter:**

Between 1.200 inches and 1.220 inches

**Outside Diameter:**

Between 1.380 inches and 1.400 inches

**External Straight Key Width:**

Between 0.110 inches and 0.130 inches

**Internal Straight Key Width:**

Between 0.160 inches and 0.170 inches

**Distance From Centerline To Top Of Internal Key:**

Between 0.530 inches and 0.535 inches

**Overall Distance Including Keys:**

Between 1.540 inches and 1.560 inches

**External Key Quantity:**

3

**Internal Key Quantity:**

2

**Material Thickness:**

Between 0.046 inches and 0.054 inches

**Hardness Rating:**

Between 32.0 rockwell c and 36.0 rockwell c

**Surface Finish:**

63.0 microinches all surfaces

**Special Features:**

Washer bent to an height of 0.076 in. Min, 0.104 in. Max

**Heat Treatment:**

Normalized and tempered

**Material:**

Steel comp 4130

**Material Specification:**

Ams6350 assn standard single material response

**Surface Treatment:**

Phosphate

**Surface Treatment Specification:**

+16-te5cl1 99207 mfr ref single treatment response

**Style Designator:**

Key

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A022b0