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Hole Diameter:

Between 2.445 inches and 2.455 inches

Outside Diameter:

Between 3.032 inches and 3.092 inches

Internal Straight Key Width:

Between 0.209 inches and 0.229 inches

Distance From Centerline To Top Of Internal Key:

Between 1.100 inches and 1.110 inches

Internal Key Quantity:

1

Material Thickness:

Between 0.120 inches and 0.130 inches

Material:

Steel comp 1018 or steel comp 1020 or steel comp 1025

Material Specification:

Astm a108 assn standard all material responses

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Style Designator:

Key

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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