

View Online at <https://aerobasegroup.com/nsn/5310-00-916-2188>

**Hole Diameter:**

Between 1.630 inches and 1.640 inches

**Outside Diameter:**

Between 2.070 inches and 2.090 inches

**Internal Keyway Width:**

Between 0.170 inches and 0.180 inches

**Distance From Centerline To Bottom Of Internal Keyway:**

Between 0.905 inches and 0.920 inches

**Internal Keyway Quantity:**

1

**Material Thickness:**

Between 0.124 inches and 0.126 inches

**Hardness Rating:**

Between 32.0 rockwell c and 36.0 rockwell c

**Material:**

Steel comp 4340

**Material Specification:**

Qq-s-624 federal specification single material response or ams 6415 assn standard single material response

**Surface Treatment:**

Oxide film or oxide film

**Surface Treatment Specification:**

Mil-c-13924 cl 1 military specification 1st treatment response or ams 2485 assn standard 2nd treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A022b0

**Mil-std (military Standard):**

Mil-c-13924 spec.