

View Online at <https://aerobasegroup.com/nsn/5310-00-918-4677>

**Hole Diameter:**

Between 3.400 inches and 3.420 inches

**Outside Diameter:**

Between 3.690 inches and 3.710 inches

**External Straight Key Width:**

Between 0.150 inches and 0.170 inches

**Internal Straight Key Width:**

Between 0.340 inches and 0.350 inches

**Distance From Centerline To Top Of Internal Key:**

Between 1.568 inches and 1.573 inches

**Overall Distance Including Keys:**

Between 3.980 inches and 4.000 inches

**External Key Quantity:**

4

**Internal Key Quantity:**

2

**Material Thickness:**

Between 0.046 inches and 0.054 inches

**Surface Finish:**

63.0 microinches all surfaces

**Material:**

Steel comp 4130

**Material Specification:**

Ams 6350 assn standard single material response

**Surface Treatment:**

Phosphate

**Surface Treatment Specification:**

+16-ty5 cl 1, fscm 99207 mfr ref single treatment response

**Style Designator:**

Key

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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