

View Online at <https://aerobasegroup.com/nsn/5310-00-923-3627>

**Hole Diameter:**

Between 0.932 inches and 0.937 inches

**Outside Diameter:**

Between 1.135 inches and 1.140 inches

**External Straight Key Width:**

Between 0.149 inches and 0.154 inches

**Internal Straight Key Width:**

Between 0.148 inches and 0.152 inches

**Distance From Centerline To Top Of Internal Key:**

Between 0.365 inches and 0.385 inches

**Overall Distance Including Keys:**

Between 1.241 inches and 1.246 inches

**External Key Quantity:**

2

**Internal Key Quantity:**

2

**Material Thickness:**

Between 0.062 inches and 0.064 inches

**Hardness Rating:**

Between 45.0 rockwell c and 50.0 rockwell c

**Heat Treatment:**

As fabricated

**Material:**

Steel comp 1060

**Material Specification:**

Qq-s-633-cancelled federal standard single material response

**Surface Treatment:**

Cadmium

**Style Designator:**

Key

**Test Data Document:**

81349-mil-i-6870 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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