

View Online at <https://aerobasegroup.com/nsn/5310-00-946-5467>

Hole Diameter:

Between 1.000 inches and 1.020 inches

Outside Diameter:

Between 1.250 inches and 1.270 inches

External Straight Key Width:

Between 0.090 inches and 0.110 inches

Internal Straight Key Width:

Between 0.160 inches and 0.170 inches

Distance From Centerline To Top Of Internal Key:

Between 0.425 inches and 0.430 inches

Overall Distance Including Keys:

Between 1.400 inches and 1.420 inches

External Key Quantity:

3

Internal Key Quantity:

2

Material Thickness:

0.054 inches

Hardness Rating:

Between 32.0 rockwell c and 36.0 rockwell c

Surface Finish:

63.0 microinches all surfaces

Special Features:

Washer bent to an height of 0.076in. Min, 0.104 in. Max

Heat Treatment:

Normalized and tempered

Material:

Steel comp 4130

Material Specification:

Ams6350 assn standard single material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

+16-te5 class 1 fscm 99207 mfr ref single treatment response

Style Designator:

Key

Test Data Document:

99207-+3-te2 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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