

View Online at <https://aerobasegroup.com/nsn/5310-00-955-9518>

**Hole Diameter:**

Between 4.380 inches and 4.400 inches

**Outside Diameter:**

Between 4.790 inches and 4.810 inches

**External Straight Key Width:**

Between 0.150 inches and 0.170 inches

**Internal Straight Key Width:**

Between 0.290 inches and 0.300 inches

**Distance From Centerline To Top Of Internal Key:**

Between 2.042 inches and 2.052 inches

**Overall Distance Including Keys:**

Between 5.020 inches and 5.040 inches

**External Key Quantity:**

4

**Internal Key Quantity:**

2

**Material Thickness:**

Between 0.046 inches and 0.054 inches

**Special Features:**

Internal keys 180 degrees apart offset 10 degrees 23 min 5 sec from center line of external keys

**Material:**

Steel

**Material Specification:**

Mil-s-18729 military specification single material response

**Surface Treatment:**

Phosphate

**Surface Treatment Specification:**

Mil-p-16232, type z, class 4 military specification single treatment response

**Style Designator:**

Key

**Test Data Document:**

77272-bac5424 standard (includes industry or association standards, individual manufactureer standards, etc.).

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A022b0

**Mil-std (military Standard):**

Mil-s-18729 spec.