

View Online at <https://aerobasegroup.com/nsn/5310-00-983-2962>

Hole Diameter:

Between 1.230 inches and 1.250 inches

Outside Diameter:

Between 1.400 inches and 1.420 inches

External Straight Key Width:

Between 0.110 inches and 0.130 inches

Internal Straight Key Width:

Between 0.140 inches and 0.160 inches

Distance From Centerline To Top Of Internal Key:

Between 0.515 inches and 0.520 inches

Overall Distance Including Keys:

Between 1.600 inches and 1.620 inches

External Key Quantity:

3

Internal Key Quantity:

2

Material Thickness:

Between 0.035 inches and 0.045 inches

Hardness Rating:

Between 32.0 rockwell c and 38.0 rockwell c

Surface Finish:

63.0 microinches all surfaces

Heat Treatment:

As fabricated

Material:

Steel comp 4130

Material Specification:

Ams6350 assn standard single material response

Surface Treatment:

Oxide film

Surface Treatment Specification:

Ams2485 assn standard single treatment response

Style Designator:

Key

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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