

View Online at <https://aerobasegroup.com/nsn/5310-01-006-3916>

Hole Diameter:

Between 0.615 inches and 0.635 inches

Outside Diameter:

Between 0.762 inches and 0.782 inches

Internal Prebent Key Length:

Between 0.180 inches and 0.210 inches

External Prebent Key Width:

Between 0.090 inches and 0.110 inches

Internal Prebent Key Width:

Between 0.090 inches and 0.110 inches

Overall Distance Including Keys:

Between 0.950 inches and 0.970 inches

External Key Quantity:

4

Material Thickness:

Between 0.023 inches and 0.029 inches

Hardness Rating:

Between 32.0 rockwell c and 36.0 rockwell c

Angle Between First And Second Key:

80.0 degrees

Angle Between Second And Third Key:

120.0 degrees

Surface Finish:

63.0 microinches all surfaces

Special Features:

Washer bent to an height of 0.053 in. Min 0.079 in. Max

Heat Treatment:

Quenched and tempered

Material:

Steel comp 4130

Material Specification:

Ams 6350 assn standard single material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

+16-te5, class 1, 99207 mfr ref single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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