

View Online at <https://aerobasegroup.com/nsn/5310-01-006-3916>

**Hole Diameter:**

Between 0.615 inches and 0.635 inches

**Outside Diameter:**

Between 0.762 inches and 0.782 inches

**Internal Prebent Key Length:**

Between 0.180 inches and 0.210 inches

**External Prebent Key Width:**

Between 0.090 inches and 0.110 inches

**Internal Prebent Key Width:**

Between 0.090 inches and 0.110 inches

**Overall Distance Including Keys:**

Between 0.950 inches and 0.970 inches

**External Key Quantity:**

4

**Material Thickness:**

Between 0.023 inches and 0.029 inches

**Hardness Rating:**

Between 32.0 rockwell c and 36.0 rockwell c

**Angle Between First And Second Key:**

80.0 degrees

**Angle Between Second And Third Key:**

120.0 degrees

**Surface Finish:**

63.0 microinches all surfaces

**Special Features:**

Washer bent to an height of 0.053 in. Min 0.079 in. Max

**Heat Treatment:**

Quenched and tempered

**Material:**

Steel comp 4130

**Material Specification:**

Ams 6350 assn standard single material response

**Surface Treatment:**

Phosphate

**Surface Treatment Specification:**

+16-te5, class 1, 99207 mfr ref single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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